



Dart Aerospace Ltd.
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Master Unit
No: 010425

D350-607-541
Job Sheet 193603



Part No: D350-607-541

Job Qty: 1 pcs ✓

Part Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Heavy Duty Lid



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/17/19

Job Tracking No:

Due Date: 5/20/19

Created By: Dara Macdonald

Type: Stock

Description:

Note: IIN-D350-607 REV.F IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC IPP Rev:B 11.02.09 add to install label DD verf by:EC IPP REV:C 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:D 12.07.24 AS PER ECN 12-610 DD VERF:EC IPP REV:E 13.08.21 CHG005 / ECN 13-624 DD VERF:JLM IPP REV:F 14.06.09 AS PER ECN14-572 DD VERF:JLM IPP REV:G 16.09.12 added note at seq120 PAR16-515 DD VERF:JLM IPP Rev:H 17.06.08 As Per IIN Rev.E DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		5/20/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3 ✓ 0.2	TOC 6-18-2019	
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		



Container No: S191287



Part: D350-607-541

Job No: 193603

Serial No/Batch: S191287

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH94-14 Issue 7 of 7 FAA STC SR002131

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				Packaging 1 - 28	
				Packaging 1 - 29	
				Packaging 1 - 30	
				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
120	QC 4	1 pcs	5/20/19	0.00 0.00	QC 4 - 28
					QC 4 - 58
					QC 4 - 69
					QC 4 - 9
					QC 4 - 46
					QC 4 - 68
123	Packaging 1-1 - Pick Kit - B4B	1 pcs	5/20/19	0.00 0.00	Packaging 1 - 1 - B4B
					Packaging 1 - 2 - B4B
					Packaging 1 - 3 - B4B
					Packaging 1 - 4 - B4B
					Packaging 1 - 5 - B4B
					Packaging 1 - 6 - B4B
					Packaging 1 - 7 - B4B
					Packaging 1 - 8 - B4B
					Packaging 1 - 9 - B4B
					Packaging 1 - 10 - B4B
					Packaging 1 - 11 - B4B
					Packaging 1 - 12 - B4B
					Packaging 1 - 13 - B4B
					Packaging 1 - 14 - B4B
					Packaging 1 - 15 - B4B
					Packaging 1 - 16 - B4B
					Packaging 1 - 17 - B4B
					Packaging 1 - 18 - B4B
					Packaging 1 - 19 - B4B
					Packaging 1 - 20 - B4B
					Packaging 1 - 21 - B4B
					Packaging 1 - 22 - B4B
					Packaging 1 - 23 - B4B
					Packaging 1 - 24 - B4B
					Packaging 1 - 25 - B4B
					Packaging 1 - 26 - B4B
					Packaging 1 - 27 - B4B
					Packaging 1 - 28 - B4B
					Packaging 1 - 29 - B4B
					Packaging 1 - 30 - B4B
					Packaging 1 - 31 - B4B
					Packaging 1 - 32 - B4B
					Packaging 1 - 33 - B4B
					Packaging 1 - 34 - B4B
					Packaging 1 - 35 - B4B
					Packaging 1 - 36 - B4B
126	QC 4	1 pcs	5/20/19	0.00 0.00	QC 4 - 28
					QC 4 - 58
					QC 4 - 69
					QC 4 - 9
					QC 4 - 46
					QC 4 - 68
130	Packaging 3-1 - Stock - B4B	1 pcs	5/20/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B

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58
9-89

JUL 03 2019

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JUL 03 2019

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JUL 03 2019

				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS JUL 03 2019
				Packaging 3 - 7 - B4B	58
				Packaging 3 - 8 - B4B	9-8
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS JUL 03 2019
135	DC - 1 - B4B	1 pcs	5/20/19	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
140	QC 21 - FG	1 pcs	5/20/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - FG - 53

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Package as per PPPD350-607-541

135 - (Document Control) Photocopy bluefile & type labels per PPP D350-607-541 CHG009

140 - (QC21- Final Inspection - Work Order Release)

Master Unit
Nº 010425

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310C4 <i>ST33</i>	Nut	1 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	<i>S181792</i> ✓
AN4-13A <i>ST344</i>	Bolt	6 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	<i>S149283</i> ✓
AN4C15 <i>ST343</i>	BOLT	1 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	<i>S157315</i> ✓
D2690-6 <i>ST009</i>	Lanyard	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	<i>S178507</i> ✓
D3912-041 <i>ST055</i>	Eyebolt Receiver Assembly	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	<i>S170005</i> ✓
D4086-200 <i>ST076</i>	Placard, Max Load	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	<i>S156495</i> ✓
D4150-041 <i>ST081</i>	Attachment Arm Assembly	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	<i>S183456</i> ✓
D4151-041 <i>ST082</i>	Basket Fwd Hardpoint Assembly, Lower	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	<i>S181166</i> ✓
D4151-043 <i>ST083</i>	Basket Fwd Hardpoint Assembly, Upper	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	<i>S176321</i> ✓
D4917-300 <i>ST126</i>	Placard, Max Load	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	<i>S187853</i> ✓
MS17984-C413	Quick Release Pin <i>ST315</i>	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	<i>S181771</i> ✓
MS21042L4	Nut <i>ST303</i>	6 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	<i>S157064</i> ✓
MS24665-151	Cotter Pin <i>(EP001) (ST266)</i>	1 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	<i>S144955</i> ✓
NAS1149C0463R	Washer <i>ST266</i>	3 Ea (3 ea) ✓	110-Packaging 1 - Pick Kit	<i>S124667</i> ✓
NAS1149F0432P	Washer <i>ST262</i>	12 Ea (12 ea) ✓	110-Packaging 1 - Pick Kit	<i>S131202</i> ✓
NAS1515H4L	Washer <i>ST260</i>	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	<i>S044189</i> ✓
D4085-3 <i>ST074</i>	Placard	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	<i>S150920</i> ✓
D350-607-511	AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH <i>FE 128</i>	1 pcs (1 ea)	123-Packaging 1-1 - Pick Kit - B4B	<i>S189462</i>
D4030-041	Long Basket Assembly (350)	1 pcs (1 ea)	123-Packaging 1-1 - Pick Kit - B4B	<i>S194014</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN310C4	1	85	0
	AN4-13A	6	1,371	0
	AN4C15	1	68	0
	D2690-6	1	37	0
	D3912-041	1	11	0
	D4085-3	1	34	0
	D4086-200	1	15	0
	D4150-041	1	1	0
	D4151-041	1	11	0
	D4151-043	1	3	0
	D4917-300	1	17	0
	MS17984-C413	1	51	0
	MS21042L4	6	3,861	0
	MS24665-151	1	429	0
	NAS1149C0463R	3	332	0
	NAS1149F0432P	12	2,178	0
	NAS1515H4L	2	166	0
123-Packaging 1-1 - Pick Kit - B4B	D350-607-511	1	1	0
	D4030-041	1	3	0

Part Specifications
Specifications could not be found.

Plex 4/17/19 10:05 AM Dart.Macdonald.Dara

Change Record

PAGE 1 OF 1

Part Number: D350-607-541/-541BK/-541GB/-541LG/-541YG

Description: HELI-UTILITY BASKET

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